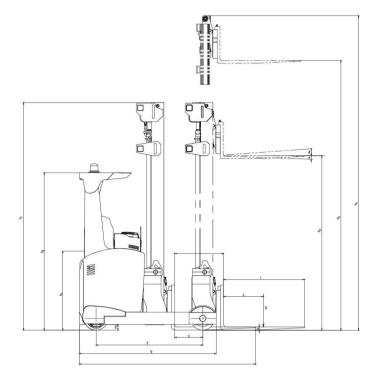
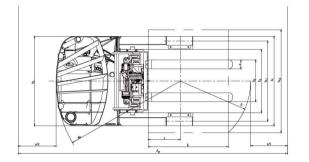
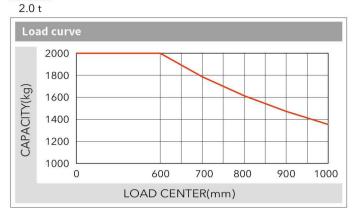
### G2 SERIES 2.0 t







Ast:直角堆垛宽度 Right angle stacking aisle width a:间隙 Clearance a=200mm



Note: The vertical axis stands for load capacity and the horizontal axis stands for load center which is calculated from the front surface of the forks to the gravity of the standard load. the standard load means a cubic with 1000mm edge length. When mast is tilted forward, using non-standard forks or loading large goods, the load capacity will be reduced. The load capacity of standard mast at different load center can be known from this load chart.



controlling renewable energy technologies, the forklift is more energy-saving and the working hour of the battery is extended by 15%.



	Characteristics	1	1 1	
01	Manufacturer			HELI
.02	Model			CQD20
.03	Configuration number			GB2SHDLI
.04	Rated capacity	Q	kg	2000
.05	Load center distance	C	mm	600
.06	Power mode			Battery
.07	Driving mode			Seated
.08	Front overhang	Х	mm	381
.09	Wheelbase	У	mm	1670
	Weight			
2.01	Total weight (with/without battery)		kg	4455/3220
.02	Axle load ,unladen,front/rear (fork advanced)		kg	1915/2540
2.03	Axle load ,unladen,front/rear (fork retracted)		kg	2670/1785
.04	Axle load ,laden,front/rear (fork advanced)		kg	1350/5105
.05	Axle load ,laden,front/rear (fork retracted)		kg	2845/3610
	Tyres			
.01	Tyre type			Polyurethane
3.02	Tyre size.front			φ343x135
1.03	Tyre size, rear			φ350x100
1.03	Wheels, number front/rear (x=driven wheels)			1x/2
3.05	Tread, rear	b <sub>11</sub>	mm	1143
	Dimensions	~ 11	17 5479192	11.0
1.01	Fork tilt angle (forward/backward)	α/β	0	2/4°
1.02	Height (mast lowered)	h,	mm	3634
1.02	Free lifting height	h <sub>1</sub>	mm	2611
1.04		h,	mm	8500
1.04 1.05	Lifting height (standard) Max. height,extended (with backrest)	h <sub>3</sub>	mm	9523
2010-2010-2		h <sub>4</sub>	mm	2215
1.06	Height of overhead guard	h <sub>6</sub>	mm	
1.07	Seat height relating to SIP (to ground)			1180
1.08	Overall length (with fork)		mm	2624
.09	Overall length (without fork)	l	mm	2096
1.10	Overall width	b <sub>1</sub>	mm	1270
1.11	Fork size:thickness x width x length	s/e/l	mm	40x122x1150
.12	Fork carriage, according to ISO2328			2A
1.13	Distance between fork-arms, Max./Min.	b <sub>5</sub>	mm	244~724
1.14	Fork sideshifting		mm	土75
1.15	Distance between support arms	b <sub>4</sub>	mm	900
.16	Reach distance	l <sub>4</sub>	mm	620
1.17	Ground clearance (laden,between mast)	m <sub>1</sub>	mm	75
1.18	Right angle stacking aisle width for pallet 1000 x1200mm crossways Right angle stacking aisle width for pallet 800 x1200mm lengthways	A <sub>st</sub>	mm	2963
1.19	Right angle stacking aisle width for pallet 800 x1200mm lengthways	A <sub>st</sub>	mm	3012
1.20	Min. outside turning radius	W <sub>a</sub>	mm	1901
	Performance Data			
5.01	Travel speed (laden/unladen)		km/h	13/14
5.02	Lift speed (laden/unladen)		m/s	0.35/0.55
5.03	Lowering speed (laden/unladen)		m/s	0.5/0.5
5.04	Reach speed (laden/unladen)		m/s	0.1/0.1
5.05	Max.gradeability (laden/unladen)		%	10/15
	Battery	1		
5.01	Battery voltage/Capacity		V/Ah	80/202
5.02	Battery weight (Min./Max.)		kg	1000
5.03	Battery box dimension		mm	1220×427×784
	Motor and controller	1	1	
.01	Driving motor powering		kw	8
.01	Lifting motor powering		kw	15.5
			kw	0.4
.03	Steering motor powering		N.VV	
7.04	Driving motor controlling mode			MOSFET/AC
7.05	Lifting motor controlling mode			MOSFET/AC
7.06	Steering motor controlling mode			MOSFET/AC
	Addition data			
3.01	Transmission box			HELI special transmission box
3.02	Service brake/Parking brake			Electromagnetic





HELI

# **2.0 t**

# **G2 SERIES LITHIUM BATTERY POWEREDREACH TRUCK** (SIT-DOWN TYPE)(80V)(HEAVY DUTY TYPE)



The reliable special instrument gives a complete display of the vital information, like operation status, fault detection, etc. It ensures the operator
predominate the vehicle status more intuitive and convenient.

Information display		Performance selecting button (up)
Low voltage indicator	Pe	rformance selecting button (down)
Fault indicator		Value setting button (decrease)
Oil temperature indicator (spare use)		Value setting button (increase)
Foot pedal safety switch indicator 🛛 🗎 😬 🕒 😕 🐵 🎗		Exit
Electric brake indicator		Enter
Seat belt switch indicator (spare use)		

Standard configuratio					
	SIE	maar	1 601	пеп	ano

- AC travelling motor AC lifting motor AC steering motor Travelling motor controller Lifting motor controller Steering motor controller Electromagnetic brake Lifting height pre-selector Monitoring system DC/DC converter Low noisy gear pump
- Control valve (four throw) 4600mm three stage full free lift mast Integral sideshifter Standard fork Backrest Polyurethane tyre LED meter Front working light Rearview mirror with wide view angle Safety belt Blue warning light

#### Optional

Three-stage full free lift mast Fork with other length Fork extension Lifting height pre-selector Monitoring system

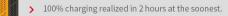
Battery charger Customer made color Battery side pulling HELI smart fleet management system Multi-function handle

#### HELI smart fleet management system (optional) • Vehicle positioning Remote diagnosis m Remote monitoring Maintenance reminder Battery management Statistical form • Vehicle management • Ldentification recognition (optional) • Weight management (optional) 2

#### Charger technology

• Collision management (optional)

> Charging efficiency higher than 95% meeting the requirements of energy saving and emissions reduction. : \_ #



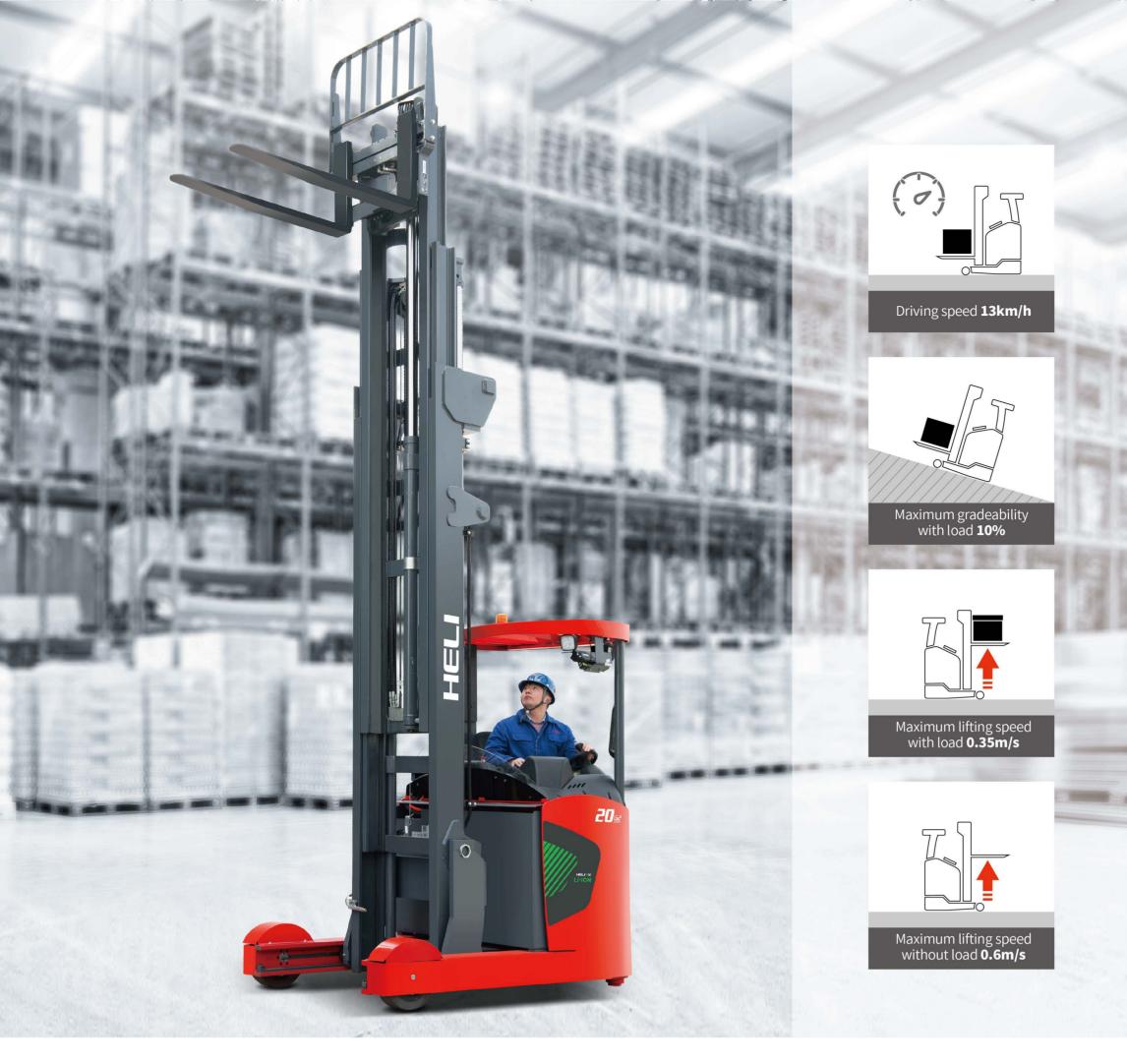
- > 48V/80V compatibility meeting the demand of different voltage levels.
- Built-in mis-connecting protection offering self isolating function under fault;Perfect fault self checking alarm facilitating users maintenance.



#### ANHUI HELI CO., LTD.

Add / No.668, FangXing Road, Hefei, China Fax / +86-551-63639966 **Tel** / +86-551-63639068(America); 63639258(Europe); 63639358(Asia); 63662105(Africa & Middle East); 63639530(Overseas Marketing)







- Advanced EPS electric powered steering
- EPS electric powered steering offering easy, flexible, high efficient and mute operation.
- Steering motor controller.
- · Automatic centering function.
- · Real-time shifting between 180°steering mode and 360° steering mode.

# **Full vehicle** advantage

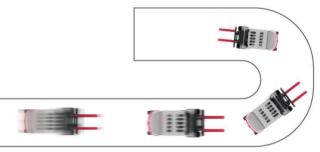
## High performance guarantee high efficiency

- Lifting speed is increased by 10% and thus more goods can be lifted under the same conditions;
- The truck has fast driving and lifting speed, higher working efficiency;
- ZAPI Dual CPU controller conforming to the latest EU standard is equipped;
- The latest ZAPI instrument can be equipped with height preset function.
- One key to reach the set height improves operation efficiency Small turning radius makes steering flexible and easy.

## **Intelligent security** protection

- Intelligent stabilization system : it can automatically adjust the mast and the truck speed according to the lifting height and load state . Improve the high bearing capacity and vehicle stacking safety ;
- Intelligent speed limit in different application : multi-scenario identification and intelligent speed limit balance efficiency and safety;
- Intelligent limit buffering : intelligent induction of mast lifting and lowering avoids extreme impact and is safe and comfortable;
- Intelligent operation protection : a full set of OPS system can avoid misoperation and ensure safety;
- Intelligent control strategy : dual core controller is in line with the latest EU safety requirements ;
- Intelligent steering deceleration : the automatic deceleration function of the turning can reduce the risk of turning over;





Cornering brake reduction









Automatic limit on speed and accelerated speed when steering

#### Newly designed hydraulic system

- Newly designed hydraulic system with high working efficiency
- High power lifting motor
- MOSFET lifting speed governing electric controller
- New type low noisy gear pump • Max. lifting speed without load 15% increased
- Max. lifting speed with load 25% increased

#### Easy operated thumb switch

- To control hydraulic functions.
- Clear operating units.
- · Proportional solenoid offering a stable and comfort lowering action.

#### **Ergonomic optimization**

- The new design of overhead guard provides a better view.
- Standard handrails make ingress and egress more convenient.
- Larger space for getting on and legs.



### **Environment Friendly**

- Zero emission.
- Low noise.
- Free of heavy metals.
- No corrosion.
- No acid mist volatilization.

#### **High Efficiency and** $\mathbf{O}$ **Energy Saving**

- 2 hours charging meet 6-8 hours working demand.
- High-energy density, self discharging rate lower than 1% per month.
- 95% energy conversion rate, superior charging and discharging performance.
- Flexible to charge, easy to operate, no impact on battery life Unnecessary to change battery, cost saving.

### **Maintenance Free**

- Unnecessary of fluid adding and dust proofing.
- Daily maintenance free.
- Manual maintenance free.

# **High Safety**

- According to the characteristics of industrial vehicles, it achieves safety protection design which includes lithium battery materials, battery core type, pack technique and system power management.
- "Multiple node safety closed circuit protection" realizing truck real time closed circuit protection in variable conditions.
- "Lock affirming" function during charging avoiding "hot connecting and disconnecting" operation effectively.

## Long Service Life

- Longer service life than lead-acid battery in equal working condition.
- 5 years or ten thousand hours quality guarantee for high performance lithium battery assembly.

### Suitable for working in both high and low environment

• Lithium battery is better than lead-acid battery when working between -25°C and 55°C.

### **Operating Cost Comparison:** Lithium battery forklift VS. Lead-acid battery forklift

Lithium battery forklift VS. Lead-acid battery forklift The advantages of HELI lithium battery forklift trucks are more prominent in the cycle cost. Lithium battery forklift truck has the advantages of no noise, no pollution, small vibration and simple operation Compared with the lead-acid battery forklift truck, lithium battery forklift has the characteristics of fast charging and charging at any time, which is more suitable for multi shift operation. Besides, HELI lithium battery forklift is maintenance free, high power conversion efficiency, and economical overall operation cos

#### HELI

#### www.heliforklift.net